

U740-D Dual Seals

Standard Mechanical Seals - Pusher Seals

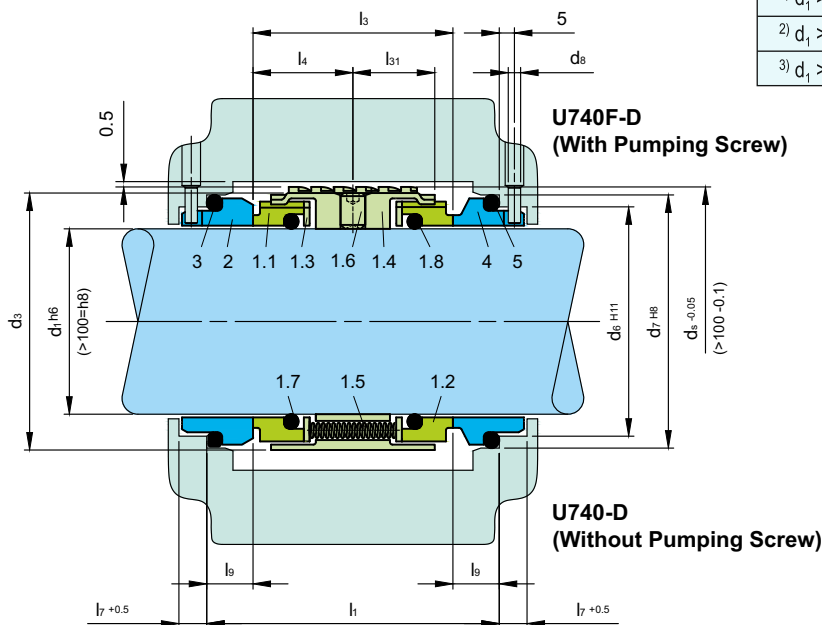


Product Description

1. Dual seal configuration
2. Unbalanced design
3. Independent of direction of rotation
4. For plain shafts
5. Multiple or wave springs rotary construction
6. Pumping device available for increased efficiency in circulation (U740F-D)
7. Sealing with FEP & Spring energized PTFE seals also available on request

Technical Features

1. Versatile torque transmission available
2. Pumping screw for media with higher viscosity also available
3. Capable of self-cleaning
4. Short installation length available on request
5. Can be employed for low solids content
6. Multifaceted application usage
7. EN 12756 (For connection dimensions d_1 upto 100 mm)

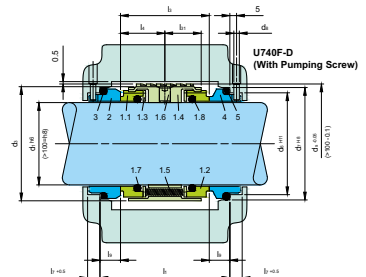


- 1) $d_1 > 100$ mm: 30°
- 2) $d_1 > 100$ mm: +0.1
- 3) $d_1 > 100$ mm: H7

Typical Industrial Applications

Adhesives	Process industry
Chemical industry	Toxic and hazardous media
Low solids content and low abrasive media	Chemical standard pumps
Media with poor lubrication properties	

Design Variations



U740F-D

Dimensions, items and descriptions as for U740-D, but with pumping screw (Item no. 1.4). Dependent on direction of rotation. Viscosity $\leq$ ISOVG10).

Note: The item numbers as depicted above are based on our technical experience and knowledge and are placed in the chronological order of their assembly procedure.

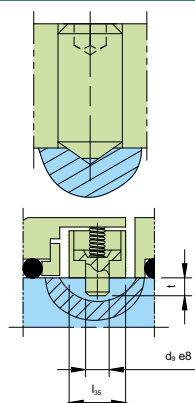
Item	Part no.	Description
1.1	472.1	Seal face
1.2	472.2	Seal face
1.3	474	Thrust ring
1.4	485	Drive collar
1.5	477	Spring
1.6	904	Set screw
1.7	412.1	O-ring
1.8	412.2	O-ring
2	475.1	Seat (G9)
3	412.3	O-ring
4	475.2	Seat (G9)
5	412.4	O-ring

DIN 24250

Standards

EN 12756

Torque Transmissions



$d_1 > 100$ mm (4.000")
Torque transmission by 4 set screws with cone point. Offset: 90°

Spring loaded drive pin (U740-D22)

Performance Capabilities

Sizes:	$d_1 =$ Upto 200 mm (Upto 7.875")
Pressure:	$p_1 =$ 25 bar (363 PSI)
Temperature:	$t = -50$ °C ... + 220 °C (-58 °F ... + 428 °F)
Speed	$=$ 20 m/s (66 ft/s)

Permissible axial movement:

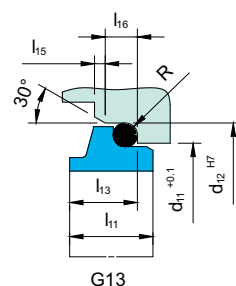
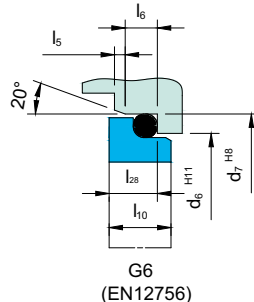
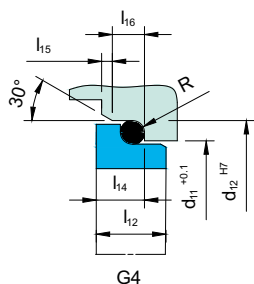
d_1 upto 100 mm:	± 0.5 mm
d_1 from 100 mm:	± 2.0 mm

Materials

Seal face:	Special cast CrMo steel (S), Silicon carbide (Q1, Q2)
Seat G9:	Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B), Silicon carbide (Q1*, Q2*)
Seat G4:	Silicon carbide (Q1*, Q2*)
Seat G6:	Silicon carbide (Q1*, Q2*)
Seat G13:	Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B)

* Cannot be combined with seal face made of S

Stationary Seats



Dimensional Data

Dimensions in millimeter

d ₁	d ₃	d ₆	d ₇	d ₈	d ₉	d ₁₁	d ₁₂	d ₅	l ₁	l ₃	l ₄	l ₅	l ₆	l ₇	l ₈	l ₉	l ₁₀	l ₁₁	l ₁₂	l ₁₃	l ₁₄	l ₁₅	l ₁₆	l ₂₈	l ₃₁	l ₃₅	m _x	t	R	
18	33	27.0	33.0	3	4	24.0	30.0	-	61.0	38	19.0	2.0	5	9	19.5	11.5	8.5	12.5	9.0	10.0	8.0	1.5	5	7.5	17.0	15	M5	3.5	1.5	
20	35	29.0	35.0	3	4	29.5	35.0	-	61.0	38	19.0	2.0	5	9	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5	7.5	17.0	15	M5	3.5	1.5	
22	37	31.0	37.0	3	4	29.5	35.0	42	61.0	38	19.0	2.0	5	9	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5	7.5	17.0	15	M5	3.5	1.5	
24	39	33.0	39.0	3	4	32.0	38.0	44	61.0	38	19.0	2.0	5	9	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5	7.5	17.0	15	M5	3.5	1.5	
25	40	34.0	40.0	3	4	32.0	38.0	45	61.0	38	19.0	2.0	5	9	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5	7.5	17.0	15	M5	3.5	1.5	
28	43	37.0	43.0	3	4	36.0	42.0	47	62.0	39	19.5	2.0	5	9	19.5	11.5	8.5	14.0	10.0	11.0	9.0	1.5	5	7.5	17.5	15	M6	3.5	1.5	
30	45	39.0	45.0	3	4	39.2	45.0	49	62.0	39	19.5	2.0	5	9	19.5	11.5	8.5	14.0	11.5	11.0	10.5	1.5	5	7.5	17.5	15	M6	3.5	1.5	
32	47	42.0	48.0	3	4	42.2	48.0	51	62.0	39	19.5	2.0	5	9	19.5	11.5	8.5	14.0	11.5	11.0	10.5	1.5	5	7.5	17.5	15	M6	3.5	1.5	
33	48	42.0	48.0	3	4	44.2	50.0	51	62.0	39	19.5	2.0	5	9	19.5	11.5	8.5	14.5	12.0	11.5	10.5	1.5	5	7.5	17.5	15	M6	3.5	1.5	
35	50	44.0	50.0	3	4	46.2	52.0	54	62.0	39	19.5	2.0	5	9	19.5	11.5	8.5	14.5	12.0	11.5	11.0	1.5	5	7.5	17.5	15	M6	3.5	1.5	
38	55	49.0	56.0	4	4	49.2	55.0	59	69.0	41	20.5	2.0	6	9	22.0	14.0	10.0	14.5	11.3	11.5	10.3	1.5	5	9.0	18.5	15	M6	3.5	1.5	
40	57	51.0	58.0	4	4	52.2	58.0	61	70.0	42	21.0	2.0	6	9	22.0	14.0	10.0	14.5	11.8	11.5	10.8	1.5	5	9.0	19.0	15	M6	3.5	1.5	
43	60	54.0	61.0	4	4	53.3	62.0	65	70.0	42	21.0	2.0	6	9	22.0	14.0	10.0	17.0	13.2	14.3	12.0	2.0	6	9.0	19.0	15	M6	3.5	2.5	
45	62	56.0	63.0	4	4	55.3	64.0	66	70.0	42	21.0	2.0	6	9	22.0	14.0	10.0	17.0	12.8	14.3	11.6	2.0	6	9.0	19.0	15	M6	3.5	2.5	
48	65	59.0	66.0	4	4	59.7	68.4	69	70.0	42	21.0	2.0	6	9	22.0	14.0	10.0	17.0	12.8	14.3	11.6	2.0	6	9.0	19.0	15	M6	3.5	2.5	
50	67	62.0	70.0	4	4	60.8	69.3	71	73.0	43	21.5	2.5	6	9	23.0	15.0	10.5	17.0	12.8	14.3	11.6	2.0	6	9.5	19.5	15	M6	3.5	2.5	
53	70	65.0	73.0	4	4	63.8	72.3	75	73.0	43	21.5	2.5	6	9	23.0	15.0	12.0	17.0	13.5	14.3	12.3	2.0	6	11.0	19.5	15	M6	3.5	2.5	
55	72	67.0	75.0	4	4	66.5	75.4	76	73.0	43	21.5	2.5	6	9	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6	11.0	19.5	15	M8	3.5	2.5	
58	79	70.0	78.0	4	5	69.5	78.4	83	86.0	56	28.0	2.5	6	9	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6	11.0	23.5	19	M8	3.5	2.5	
60	81	72.0	80.0	4	5	71.5	80.4	85	86.0	56	28.0	2.5	6	9	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6	11.0	23.5	19	M8	3.5	2.5	
63	84	75.0	83.0	4	5	74.5	83.4	88	85.0	55	27.5	2.5	6	9	23.0	15.0	12.0	18.0	14.2	15.3	13.3	2.0	6	11.0	24.5	19	M8	3.5	2.5	
65	86	77.0	85.0	4	5	76.5	85.4	95	85.0	55	27.5	2.5	6	9	23.0	15.0	12.0	18.0	14.2	15.3	13.0	2.0	6	11.0	24.5	19	M8	3.5	2.5	
68	89	81.0	90.0	4	5	82.7	91.5	93	91.0	55	27.5	2.5	7	9	26.0	18.0	12.5	19.0	14.9	16.0	13.7	2.0	6	11.3	24.5	19	M8	3.5	2.5	
70	91	83.0	92.0	4	5	83.0	92.0	95	92.0	56	28.0	2.5	7	9	26.0	18.0	12.5	18.0	14.2	15.3	13.0	2.0	6	11.3	23.5	19	M8	3.5	2.5	
75	99	88.0	97.0	4	5	90.2	99.0	105	92.0	56	28.0	2.5	7	9	26.0	18.0	12.5	18.0	15.2	15.3	14.0	2.0	6	11.3	25.5	19	M8	3.5	2.5	
80	104	95.0	105.0	4	5	95.2	104.0	109	92.5	56	28.0	3.0	7	9	26.2	18.2	13.0	19.0	16.2	16.3	15.0	2.0	6	12.0	25.5	19	M8	3.5	2.5	
85	109	100.0	110.0	4	5	100.2	109.0	114	92.5	56	28.0	3.0	7	9	26.2	18.2	15.0	19.0	16.0	16.3	14.8	2.0	6	14.0	25.0	19	M8	3.5	2.5	
90	114	105.0	115.0	4	5	105.2	114.0	119	92.5	56	28.0	3.0	7	9	26.2	18.2	15.0	19.0	16.0	16.3	14.8	2.0	6	14.0	25.5	19	M8	3.5	2.5	
95	119	110.0	120.0	4	5	111.6	120.3	124	90.5	56	28.0	3.0	7	9	25.2	17.2	15.0	20.0	17.0	17.3	15.8	2.0	6	14.0	25.0	19	M8	3.5	2.5	
100	124	115.0	125.0	4	5	114.5	123.3	129	90.5	56	28.0	3.0	7	9	25.2	17.2	15.0	20.0	17.0	17.3	15.8	2.0	6	14.0	25.0	19	M8	3.5	2.5	
105	138	122.2	134.3	5	7	-	-	143	108.0	68	34.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	30.5	22	M8	3.5	-
110	143	128.2	140.3	5	7	-	-	148	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
115	148	136.2	148.3	5	7	-	-	153	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
120	153	138.2	150.3	5	7	-	-	158	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
125	158	142.2	154.3	5	7	-	-	163	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
130	163	146.2	158.3	5	7	-	-	168	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
135	168	152.2	164.3	5	7	-	-	173	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
140	173	156.2	168.3	5	7	-	-	178	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
145	178	161.2	173.3	5	7	-	-	183	110.0	70	35.0	2.0	10	-	30.0	20.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
150	183	168.2	180.3	5	7	-	-	188	114.0	70	35.0	2.0	10	-	32.0	22.0	-	-	-	-	-	-	-	-	-	31.5	22	M8	3.5	-
155	191	173.2	185.3	5	7	-	-	196	127.0	79	39.5	2.0	12	-	34.0	24.0	-	-	-	-	-	-	-	-	-	35.5	22	M8	3.5	-
160	196	178.2	190.3	5	7	-	-	201	127.0	79	39.5	2.0	12	-	34.0	24.0	-	-	-	-	-	-	-	-	-	35.5	22	M8	3.5	-
165	201	183.2	195.3	5	7	-	-	206	127.0	79	39.5	2.0	12	-	34.0	24.0	-	-	-	-	-	-	-	-	-	35.5	22	M8	3.5	-
170	206	188.2	200.3	5	7	-	-	211	127.0	79	39.5	2.0	12	-	34.0	24.0	-	-	-	-	-	-	-	-	-	35.5	22	M8	3.5	-
175	211	193.2	205.3	5	7	-	-	216	127.0	79	39.5	2.0	12	-	-															